

CABARRUS COUNTY
MARLBORO LIGHTS 100'S REG S.P.
BRAND CODE-0180 (USA)

EFFECTIVE DATE: 4/02/85

CIGARETTE SPECIFICATION

CIGARETTE DESCRIPTIVE

CIGARETTE LENGTH	:	99.5	MM
CIGARETTE CIRCUMFERENCE	:	24.80	MM
FILTER LENGTH	:	31.5	MM
TIPPING LENGTH	:	36.000	MM
PACK MOISTURE	:	12.50	% W/W
TOTAL R.T.D.	:	5.30	IN. H2O
DILUTION TARGET	:	27.0 +/- 5.0	%
TIPPING PAPER			
	:	72MM X 3200M WHITE MARLBORO TGL	12-863-C LASER PERF.
TIPPING ADHESIVE			
	:	FINDLEY 344-384	61-430-A
	:	FULLER G-3945	61-434-A
GLUE ROLLER DRAWING NO. (SEE ENGINEERING FOR LATEST REVISION NUMBER):			
	:	B-78090	
GLUE PATCH SIZE			
	:	9.0 X 20.0	MM

CIGARETTE ROD DESCRIPTIVE

FILLER DESCRIPTION	:	MARLBORO LIGHTS 100'S SP	
FILLER CUTTING SIZE	:	30	CUTS PER INCH
ROD LENGTH	:	68.0	MM
ROD CIRCUMFERENCE	:	24.80	MM
ROD R.T.D.	:		IN. H2O
CIGARETTE PAPER			
	:	27.25MM X 6500M KC/DEM 137-1/EC 878	10-135-A
INK			
	:	B & H OCHRE #60806 (MARK B/PROTOS)	60-902-A
PRINT DIE	:	MACHINE NUMBER	
REASON FOR CHANGE	:	UPDATED TOTAL RTD TARGET TO 5.30 INCHES OF WATER.	

PREPARED BY: S. M. HAYWOOD
APPROVED BY: *[Signature]*
OPERATIONS SERVICES

DATE: 3/20/85
PREVIOUS: 10/16/84

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